# Syntheses of 2-deoxy-2-fluoro mono- and oligo-saccharide glycosides from glycals and evaluation as glycosidase inhibitors

John D. McCarter <sup>a</sup>, Michael J. Adam <sup>b</sup>, Curtis Braun <sup>a</sup>, Mark Namchuk <sup>a</sup>, Dedreia Tull <sup>a</sup> and Stephen G. Withers <sup>a,\*</sup>

## **ABSTRACT**

Several fluorinated oligosaccharides, including 2-deoxy-2-fluoro derivatives of cellobiose, maltose, and maltotriose were synthesized by the action of fluorine or acetyl hypofluorite on the corresponding glycal peracetates. Temperature effects on the stereoselectivities of these reactions were examined. Addition of acetyl hypofluorite to several 2-substituted glycals in the gluco or galacto series gave 2,2-disubstituted arabino- or lyxo-hexose derivatives; 3,4,6-tri-O-acetyl-2-fluoro-D-glucal or the analogous galactal yielded 2-deoxy-2,2-difluoro arabino- or lyxo-hexose peracetates, whereas 2-acetoxy-3,4,6-tri-O-acetyl-D-glucal or the analogous galactal gave 2(R)-2-acetoxy-2-fluoro-arabino- or lyxo-hexose peracetates, respectively. 2-Acetamido-3,4,6-tri-O-acetyl-D-glucal gave 2(R)-2-acetamido-2-acetoxy-3,4,6-tri-O-acetyl-D-arabino-hexopyranosyl fluoride. 2,4-D-initrophenyl 2-deoxy-2-fluoro-D-cellobioside was an inactivator of the exoglucanase from Cellulomonas fimi while 2-deoxy-2-fluoro-D-cellobioside was an inactivator of the exoglucanase from Cellulomonas fimi while 2-deoxy-2-fluoro-D-cellobioside was an inactivator of the exoglucanase from Cellulomonas fimi while 2-deoxy-2-fluoro-D-cellobioside was an inactivator of the exoglucanase from Cellulomonas fimi while 2-deoxy-2-fluoro-D-cellobioside debranching enzyme, respectively.

# INTRODUCTION

The addition of acetyl hypofluorite (AcOF) or elemental fluorine to simple pyranoid or furanoid glycals to produce 2-deoxy-2-fluoro derivatives has been extensively studied<sup>1-4</sup>. Acetyl hypofluorite has subsequently seen widespread application in the synthesis of 2-deoxy-2-[<sup>18</sup>F]fluoro-D-glucose (FDG) for positron emission tomographic (PET) imaging<sup>5,6</sup>. However, the extension of such electrophilic fluorination methodology to oligosaccharide glycals to give the corresponding 2-deoxy-2-fluorooligosaccharides has not been described. Reports of fluorinations of 2-substituted glycals are also uncommon, although the addition of

<sup>&</sup>lt;sup>a</sup> Department of Chemistry, 2036 Main Mall, University of British Columbia, Vancouver, B.C. V6T 1Z1 (Canada)

<sup>&</sup>lt;sup>b</sup> TRIUMF, 4004 Wesbrook Mall, University of British Columbia, Vancouver, B.C. V6T 2A3 (Canada) (Received December 23rd, 1992; accepted March 24th, 1993)

<sup>\*</sup> Corresponding author.

trifluoromethyl hypofluorite (CF<sub>3</sub>OF) to 2,3,6-trideoxy-2-fluoro-3-(trifluoro-acetamido)-L-galactal derivatives<sup>7</sup>, to 4-O-benzyl-6-deoxy-2-fluoro-3-O-methyl-L-glucal<sup>8</sup>, or to 3,4,6-tri-O-acetyl-2-cyano-D-galactal<sup>9</sup> has been reported to give the corresponding 2-deoxy-2,2-difluoro-L- or 2-cyano-2-fluoro-D-derivatives as mixtures of trifluoromethyl glycosides and glycosyl fluorides. Indeed, the earliest synthesis of 2-deoxy-2,2-difluoro-D-arabino-hexose ("2,2-difluoro-D-glucose") described the addition of trifluoromethyl hypofluorite to 3,4,6-tri-O-acetyl-2-deoxy-2-fluoro-D-glucal to give an anomeric mixture of 2,2-difluoro arabino-hexosyl fluorides and the trifluoromethyl  $\beta$ -glycoside<sup>10</sup>. Such compounds in which a fluorine has been substituted at the 2-position of a glycopyranose ring are of interest as precursors of potential glycosidase inhibitors and probes of the enzymic mechanism.

"Retaining" glycosidases catalyze the hydrolysis of glycosidic bonds with overall retention of anomeric configuration. The mechanism involves the formation and hydrolysis of a glycosyl-enzyme intermediate via transition states with substantial oxocarbonium-ion character. 2-Deoxy-2-fluoroglycosides having good leaving groups have been shown to act as covalent, mechanism-based inhibitors of retaining  $\beta$ -glycosidases by forming a relatively stable 2-deoxy-2-fluoro glycosyl-enzyme intermediate<sup>11,12</sup>. The fluorine at C-2 of the inhibitor is proposed to inductively destabilize the positively charged transition states, slowing the rates of both glycosyl-enzyme formation and hydrolysis, while the good leaving group increases only the rate of glycosyl-enzyme formation, thereby resulting in accumulation of the intermediate and inactivation of the enzyme.

In efforts to more fully understand this inactivation process, we have shown in recent studies of Escherichia coli (lacZ)  $\beta$ -galactosidase<sup>13</sup> and Agrobacterium faecalis  $\beta$ -glucosidase<sup>14</sup>, using series of specifically deoxygenated and fluorinated glycopyranosides that it is only through substitution of the 2-hydroxyl group, preferably with small, electronegative elements such as fluorine, that the glycosylenzyme intermediate is sufficiently stabilized (at least with these glycosidases) to result in inactivation of the enzyme. We therefore decided to investigate the syntheses of several 2,2-disubstituted glycosides (in which at least one of the substituents was a fluorine atom) as potential glycosidase inhibitors by fluorination of the corresponding 2-substituted glycals with acetyl hypofluorite.

Extension of this approach to enzymes which degrade polysaccharides would be of considerable interest. Such studies require the use of 2-deoxy-2-fluorooligosaccharides with good leaving groups. This paper describes the syntheses of several 2-deoxy-2-fluorooligosaccharides by the same approach, as well as preliminary kinetic studies on the enzymic modes of action.

## RESULTS AND DISCUSSION

The starting 2-substituted monosaccharide glycals, 2-acetamido-3,4,6-tri-*O*-acetyl-D-glucal<sup>15</sup>, 2-acetoxy-3,4,6-tri-*O*-acetyl-D-glucal<sup>16</sup>, and the analogous galactal, were synthesized according to published procedures. 3,4,6-Tri-*O*-acetyl-2-flu-

oro-D-glucal and the analogous galactal were synthesized from trifluoromethyl 3,4,6-tri-O-acetyl-2-deoxy-2-fluoro  $\alpha$ -glucoside or 3,4,6-tri-O-acetyl-2-deoxy-2-fluoro- $\alpha$ -D-galactosyl fluoride<sup>17</sup>, respectively, by conversion into the  $\alpha$ -glycosyl bromides with HBr-acetic acid, followed by elimination of HBr with triethylamine. 3,4,6-Tri-O-acetyl-2-chloro-D-glucal, identified by comparison of its <sup>1</sup>H NMR spectrum with literature data<sup>18</sup>, was isolated as an elimination product in the reaction of 2-chloro-2-deoxy- $\alpha$ -D-glucopyranosyl bromide<sup>19</sup> with silver fluoride. Syntheses of the glycal derivatives of the  $\beta$ -(1  $\rightarrow$  4)-linked disaccharide cellobiose<sup>20</sup>, and the  $\alpha$ -(1  $\rightarrow$  4)-linked di- and tri-saccharides maltose and maltotriose were accomplished by published procedures<sup>21</sup>.

Reaction of the 2-acetoxy monosaccharide glycals with acetyl hypofluorite resulted in the formation of 2(R)-2-acetoxy-2-fluoro products. In the monofluorinated compounds 1 and 2, fluorine-proton coupling constants for H-3 ranged from 6-8 Hz, whereas those for H-1 were near zero, consistent with an equatorial fluorine atom at C-2 vicinal to an equatorial proton at C-1. Thus the only addition products isolated were the  $\alpha$  anomers having the (R) configuration at C-2, suggesting that the addition of acetyl hypofluorite to these 2-substituted glycals, like that with the parent glycals, is highly stereoselective (e.g.,  $\sim 19:1$  syn addition to the  $\alpha$  face of 3,4,6-tri-O-acetyl-p-glucal in CFCl<sub>3</sub>)<sup>3,4</sup>. Yields of these and the other fluorinated products below were generally modest, presumably because of decomposition or formation of minor side-products associated with the use of highly reactive acetyl hypofluorite or elemental fluorine.

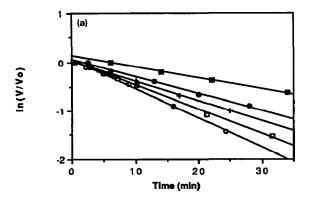
Similarly, reaction of per-O-acetylated 2-fluoro-D-galactal or 2-fluoro-D-glucal with acetyl hypofluorite gave 2-deoxy-2,2-difluoro products in the lyxo or arabino series. The lvxo-hexose 4 was treated with HBr in acetic acid to give the 2,2-difluoro  $\alpha$ -D-lyxo-hexopyranosyl bromide 5, and the arabino-hexose 7 reacted with 1-fluoro-2,4-dinitrobenzene (FDNB) to give the 2,2-difluoro α-D-arabinohexopyranoside 8. <sup>1</sup>H NMR spectra of the 2-deoxy-2,2-difluoro lyxo-hexoside 5 and the arabino-hexoside 8 each showed 3-7 Hz doublets for H-1, consistent with axial fluorine at C-2 vicinal to an equatorial proton at C-1, while H-3 showed the expected couplings to the axial and equatorial C-2 fluorines. The small value of  $J_{3 \text{ Fa}}$  for the arabino-hexoside is consistent with that reported for other 2-deoxy-2,2-difluoro arabino-hexosides<sup>22</sup>. The <sup>1</sup>H decoupled <sup>19</sup>F NMR spectra of 5 and 8 each showed two doublets, exhibiting strong second-order effects (particularly pronounced in the arabino-hexoside) attributable to the large geminal couplings between the two fluorines  $J_{Fe,Fa}$  257 and 260 Hz, respectively). Reaction of 3,4,6-tri-O-acetyl-2-chloro-D-glucal with acetyl hypofluorite under identical conditions to those used for the 2-fluoroglycals above gave a complex mixture of products from which none of the expected 2(R)- or 2(S)-2-chloro-2-fluoro compounds were isolated.

The major product from addition of acetyl hypofluorite to 2-acetamido-3,4,6-tri-O-acetyl-D-glucal was 2(R)-2-acetamido-2-acetoxy-3,4,6-tri-O-acetyl- $\alpha$  – D-arabino-hexopyranosyl fluoride 9, resulting from fluorination at C-1 rather than C-2. In

contrast to the previously described addition products, 9 exhibited a 51-Hz geminal fluorine coupling to H-1, while a 1.8-Hz fluorine coupling was observed to H-3. The magnitude of this smaller coupling is consistent with a four-bond coupling between an axial fluorine and an axial proton in a 1,3-cis relationship as in methyl 3-deoxy-3-fluoro- $\beta$ -p-allopyranoside  $(J_{1,F} 2.0 \text{ Hz})^{23}$ . If the anomeric fluorine of 9 was equatorial rather than axial, the structure would be analogous to a 3-deoxy-3-fluoro- $\beta$ -p-glucopyranoside, in which the fluorine couples much less strongly to H-1  $(J_{1,F} 0$ -0.5 Hz)<sup>24,25</sup>. Assuming syn addition, the C-2 of 9 was therefore assigned the (R) configuration. This unusual result might be anticipated since the C-2 carbon in the N-acetamido derivative is more electropositive than in the parent glycal due to stabilization of the developing carbonium ion at C-2 by electron donation from the amide nitrogen, such stabilization evidently being greater than that afforded at C-1 by the endocyclic oxygen. Thus the addition of electrophilic fluorine occurs in the opposite sense with regard to the parent glycal, addition of fluorine occurring at C-1 rather than at C-2.

Treatment of 3,6,2',3',4',6'-hexa-O-acetylcellobial<sup>20</sup>, a  $\beta(1 \rightarrow 4)$ -linked disaccharide derivative, with acetyl hypofluorite in 10:1 CFCl<sub>3</sub>-acetonitrile at 0°C in the usual manner afforded a 1.5:1 mixture (by <sup>1</sup>H NMR) of the 2-deoxy-2-fluorocellobiose derivative 10 and the  $\beta$ -addition product 11, both identified by their <sup>1</sup>H coupled-<sup>19</sup>F NMR spectra. Cooling the mixture to -78°C increased the ratio of  $\alpha/\beta$  addition to 5:1. Since treatment of tri-O-acetyl-D-glucal under similar conditions yields a much greater ratio of  $\alpha/\beta$  addition (19:1 in CFCl<sub>3</sub> at room temperature)<sup>3</sup>, the presence of the second  $\beta$ -(1  $\rightarrow$  4)-linked glucose moiety evidently increases the relative amount of  $\beta$ -addition. The 2-deoxy-2-fluorocellobiose derivative 10 was treated with hydrazine acetate<sup>26</sup> to afford the hemiacetal derivative 12, then converted to the acetylated 2,4-dinitrophenyl cellobioside 13 by reaction with FDNB<sup>27</sup>. Deacetylation with hydrogen chloride in methanol<sup>28</sup> gave the deprotected product 14.

2,4-Dinitrophenyl 2-deoxy-2-fluoro- $\beta$ -cellobioside 14 was found to be an effective inactivator of the exoglucanase from *Cellulomonas fimi*. This is the first



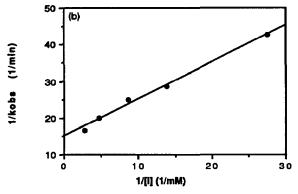


Fig. 1. Inactivation of *C. fimi* exoglucanase by 2,4-dinitrophenyl 2-deoxy-2-fluoro- $\beta$ -cellobioside 14. (a) Semi-logarithmic plot of residual activity versus time at the following inactivator concentrations:  $\blacksquare$ , 0.036;  $\bullet$ , 0.073; +, 0.12;  $\square$ , 0.22;  $\bigcirc$ , 0.36 mM. (b) Double-reciprocal plot of first-order rate constants from (a).

reported instance of a disaccharide compound, an analog of the enzyme's normal substrate, acting as a mechanism-based inactivator of a cellulase (Fig. 1). Values of  $K_i$  and  $k_i$  were found to be 0.11 mM and  $6.7 \times 10^{-2}$  min<sup>-1</sup>, respectively. We have previously reported the inactivation of this exoglucanase by 2,4-dinitrophenyl 2-deoxy-2-fluoro- $\beta$ -D-glucopyranoside and identified the active-site nucleophile involved in catalysis as Glu-274<sup>29</sup>. However, inactivation of the enzyme by the 2-deoxy-2-fluoroglucoside is very slow ( $k_i = 2.5 \times 10^{-4}$  versus  $k_i = 6.7 \times 10^{-2}$  min<sup>-1</sup> for the 2-deoxy-2-fluorocellobioside). In terms of  $k_i/K_i$ , the 2-deoxy-2-fluorocellobioside is 11 000 times more effective than the 2-deoxy-2-fluoroglucoside ( $6.09 \times 10^{-1}$  versus  $5.56 \times 10^{-5}$  min<sup>-1</sup> mM<sup>-1</sup>). These results are consistent with the greater substrate activity of cellobiosides than glucosides and they reflect the fact that the enzyme is able to utilize the additional binding energy derived from binding of the second glucose moiety to increase turnover numbers.

Ac = acetyl

DNP = 2,4-dinitrophenyl

Addition of acetyl hypofluorite to 3.6.2',3',4',6'-hexa-O-acetylmaltal<sup>21</sup>, an  $\alpha$ -(1  $\rightarrow$  4)-linked disaccharide derivative, in CFCl<sub>3</sub> at 0°C in the usual manner gave the per-O-acetylated 2-deoxy-2-fluoro- $\alpha$ -maltoside 15 and the  $\beta$ -addition product 16, identified by their <sup>19</sup>F and <sup>1</sup>H NMR spectra, in a 2:1 ratio. The anomeric proton of 15 exhibited an extremely small coupling to the equatorial C-2 fluorine and a 3.9-Hz coupling to H-2 while that of 16 coupled strongly to the axial fluorine at C-2 ( $J_{F,1}$  18.7 Hz), as expected. Cooling to -23 or -78°C increased the ratio of  $\alpha/\beta$  addition to 3 or 6 to 1, respectively. These ratios are similar to those observed for addition of acetyl hypofluorite to the  $\beta$ -(1  $\rightarrow$  4)-linked, but otherwise identical disaccharide 3.6.2',3',4',6'-hexa-O-acetylcellobial (Table I). Apparently, the presence of the additional sugar at C-4 influences the stereochemistry of addition to the glycal, but the anomeric configuration of the 1  $\rightarrow$  4 linkage has little effect on the  $\alpha/\beta$  ratio.

Direct addition of fluorine to these maltooligosaccharide glycals was also investigated since such reactions should give rise to 2-deoxy-2-fluoroglycosyl fluorides directly. Monosaccharide derivatives of this type have been shown previously 30 to act as excellent mechanism-based inactivators of glycosidases, the

TABLE I  $\alpha/\beta$  Ratios of acetyl hypofluorite addition to oligosaccharide glycals  $^a$ 

Product	Addition ratio $(\alpha/\beta)$	Reaction temperature (°C)
10 and 11 b	1.5	0
	5	<b>-78</b>
15 and 16	2	0
	3	-23
	6	<b>−78</b>

<sup>&</sup>lt;sup>a</sup> Conditions as described in text. All fluorinations with acetyl hypofluorite in CFCl<sub>3</sub>, except as noted. <sup>b</sup> In 10:1 CFCl<sub>3</sub>-CH<sub>3</sub>CN.

anomeric fluoride serving as a good leaving group. This approach was therefore chosen for the synthesis of the 2-deoxy-2-fluoro- $\alpha$ -maltosyl 19 and  $\alpha$ -maltotriosyl fluorides 23, promising candidates as potential inactivators of "retaining"  $\alpha$ -glycosidases acting on oligosaccharide substrates. Per-O-acetylated maltal and maltotrial were reacted with fluorine in CFCl<sub>3</sub> in the usual manner to afford mixtures of the corresponding 2-deoxy-2-fluoroglycosyl fluorides, 17 and 18, and 21 and 22, identified by their <sup>19</sup>F NMR spectra. Again, the presence of additional  $(1 \rightarrow 4)$ -linked sugar(s) decreased the ratio of  $\alpha/\beta$  addition in comparison with the analogous monosaccharide, the ratio of  $\alpha/\beta$  addition being 1.3:1 and 1.1:1 for the maltal and maltotrial peracetates, respectively, versus almost 3:1 for tri-O-acetylglucal under identical conditions<sup>3</sup>. The acetylated 2-deoxy-2-fluoro- $\alpha$ -maltosyl and  $\alpha$ -maltotriosyl fluorides 17 and 21 were purified by flash chromatography and deacetylated with sodium methoxide in methanol to give 19 and 23.

Oligosaccharides 19 and 23 were found to be slow substrates of human pancreatic alpha-amylase and rabbit muscle glycogen debranching enzyme, respectively. The kinetic parameters for 19 with human pancreatic alpha-amylase were determined by monitoring release of fluoride with a fluoride ion electrode. Hydrolysis of the 2-deoxy-2-fluoro maltoside 19 obeyed Michaelis-Menten kinetics at lower concentrations of substrate but showed higher than expected rates of fluoride release at higher substrate concentrations. This behavior is likely due to breakdown of the glycosyl-enzyme intermediate via transglycosylation to a second substrate molecule rather than by hydrolysis. Such behavior is quite common among "retaining" enzymes<sup>31</sup>. Analysis of the reaction corresponding to the lower hydrolysis rate yielded values of  $k_{\rm cat} = 0.17 \, {\rm s}^{-1}$  and  $K_{\rm m} = 4.7 \, {\rm mM}$ . Comparison of these values with those of the parent compound,  $\alpha$ -maltosyl fluoride ( $k_{\rm cat} = 443$  $\rm s^{-1}$  and  $K_{\rm m} = 4.5$  mM) reveals a 3000-fold reduction in  $k_{\rm cat}$  upon substitution of the fluorine at C-2, presumably due to destabilization of electron-deficient transition states involved in the enzymic reaction. Similar results (not shown) were obtained for the 2-deoxy-2-fluoromaltotrioside 23 with glycogen debranching enzyme.

### CONCLUSIONS

2,4-Dinitrophenyl 2-deoxy-2-fluoro- $\beta$ -cellobioside 14 was found to be an effective inactivator of an exoglucanase from C. fimi, the first instance of a disaccharide mechanism-based cellulase inactivator. The failure of the 2-deoxy-2-fluoro- $\alpha$ -maltosyl and maltotriosyl fluorides 19 and 23 to inactivate alpha-amylase or glycogen debranching enzyme, respectively, is perhaps not unexpected. While 2-deoxy-2-fluoroglycosides with excellent leaving groups are inactivators of several "retaining" glycosidases, perusal of the list of eleven different glycosidases tested with their corresponding 2-deoxy-2-fluoroglycosyl fluorides  $^{30}$  reveals that this strategy is highly successful for  $\beta$ -glycosidases, working on all those tested. However, it is quite unimpressive for  $\alpha$ -glycosidases, working only partially in two cases and

failing in the other three. Thus the results on human alpha-amylase and rabbit muscle glycogen debranching enzyme, both of which are "retaining" enzymes<sup>32,33</sup>, would appear to be consistent with these previous findings.

Acetyl hypofluorite is a versatile fluorinating agent for the syntheses of 2,2-disubstituted monosaccharides and 2-deoxy-2-fluorooligosaccharides from the corresponding glycals. Further, the addition of fluorine to oligosaccharide glycal derivatives to give 2-deoxy-2-fluoro- $\alpha$ -maltosyl and  $\alpha$ -maltotriosyl fluorides was demonstrated. Although the syntheses of radiolabelled compounds was beyond the scope of this study, these fluorinations may be readily adapted to the syntheses of <sup>18</sup>F-labelled compounds with potential utility as radiotracers using positron emission tomography (PET).

### **EXPERIMENTAL**

General methods and materials.—Melting points (mp) were determined on a Laboratory Devices Mel-temp II melting-point apparatus, and are uncorrected. Solvents and reagents used were either reagent grade, certified, or spectral grade. Reactions were monitored by thin layer chromatography (TLC) using Merck Kieselgel 60 F<sub>254</sub> analytical plates. Compounds were detected (where possible) under UV light or by charring with 10% H<sub>2</sub>SO<sub>4</sub> in MeOH. Flash chromatography was performed using silica columns of Kieselgel 60 (180-230 mesh). <sup>1</sup>H NMR spectra were recorded on 200-MHz Bruker AC-200 or 400-MHz WH-400 spectrometers. Chemical shifts ( $\delta$ ) recorded for solutions in CDCl<sub>3</sub> or D<sub>2</sub>O were measured against internal (CH<sub>3</sub>)<sub>4</sub>Si or external 4,4-dimethyl-4-silapentane-1sulphonate, respectively. <sup>19</sup>F NMR spectra were recorded on a 200-MHz Bruker AC-200 spectrometer, chemical shifts ( $\delta$ ) are quoted relative to CFCl<sub>3</sub> and spectra are <sup>1</sup>H decoupled unless otherwise specified. Trifluoroacetic acid was used as an external standard. Desorption chemical-ionization high-resolution mass spectra (HRMS) generated with ammonia as the reactive gas were recorded on a Delsi Nermag R10-10C mass spectrometer. Cellobiose octaacetate and maltotriose were obtained from the Aldrich and Sigma Chemical companies, respectively.

General fluorination procedure with acetyl hypofluorite or fluorine.—The glycal ( $\sim 0.1-1$  mmol) was dissolved in 10 mL of CH<sub>3</sub>CN or CFCl<sub>3</sub>, or in a mixture of these solvents as required to dissolve the glycal. A mixture of F<sub>2</sub> diluted with Ne was passed through a column of potassium acetate and bubbled through the solution at 150 mL/min at the temperature specified. Fluorinations in CFCl<sub>3</sub> were carried out at 0°C, unless otherwise specified, when appropriate cooling baths were employed to achieved the desired temperatures. When TLC indicated that no starting material remained, the solvent was evaporated in vacuo and the product(s) purified by flash chromatography. Fluorinations using only F<sub>2</sub> were carried out in an identical manner, except that the potassium acetate column was omitted and the F<sub>2</sub> passed directly through the glycal solution.

2(R)-2-Acetoxy-1,3,4,6-tetra-O-acetyl-2-fluoro-α-D-arabino-hexopyranose (1).—A solution of 2-acetoxy-3,4,6-tri-O-acetyl-D-glucal<sup>16</sup> (107 mg, 0.324 mmol) in 10:1 CFCl<sub>3</sub>-CH<sub>3</sub>CN was reacted with AcOF at 0°C according to the general procedure. Flash chromatography (2:1 petroleum ether–EtOAc) afforded 1 (30 mg, 23%) as a colourless oil; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 6.95 (s, 1 H, H-1), 5.57 (dd, 1 H,  $J_{3,F}$  5.65,  $J_{3,4}$  10.0 Hz, H-3), 5.16 (dd,  $J_{4,5}$  10.0 Hz, H-4), 4.10–3.97 (m, 3 H, H-5, H-6a,6b), and 2.21–2.00 (5 s, 15 H, 5 OAc); <sup>19</sup>F NMR (CDCl<sub>3</sub>): δ –133.99 (s, F-2e); HRMS calcd for C<sub>16</sub>H<sub>21</sub>FO<sub>11</sub>: (M + NH<sub>4</sub><sup>+</sup>), 426.1412; found: (M + NH<sub>4</sub><sup>+</sup>), 426.1412.

2(R)-2-Acetoxy-1,3,4,6-tetra-O-acetyl-2-fluoro-α-D-lyxo-hexopyranose (2).—A solution of 2-acetoxy-3,4,6-tri-O-acetyl-D-galactal<sup>16</sup> (212 mg, 0.642 mmol) in 5:1 CFCl<sub>3</sub>-CH<sub>3</sub>CN was treated with AcOF at 0°C according to the general procedure. Flash chromatography (2:1 petroleum ether-EtOAc) afforded 2 (63 mg, 24%) as a colourless oil; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 7.02 (s, 1 H, H-1), 5.40 (m, 2 H,  $J_{3,F}$  6.0 Hz, H-3, H-4), 4.31 (t, 1 H,  $J_{5,6a,b}$  6.4 Hz, H-5), 4.10-4.0 (m, 2 H, H-6a,6b), 2.14 (2 s, 6 H, 2 OAc), 2.10, 2.05, and 1.97 (3 s, 9 H, 3 OAc); <sup>19</sup>F NMR (CDCl<sub>3</sub>): δ -133.98 (s, F-2e); HRMS calcd for C<sub>16</sub>H<sub>21</sub>FO<sub>11</sub>: (M + NH<sub>4</sub><sup>+</sup>), 426.1412; found: (M + NH<sub>4</sub><sup>+</sup>), 426.1404.

3,4,6-Tri-O-acetyl-2-fluoro-D-galactal (3).—3,4,6-Tri-O-acetyl-2-deoxy-2-fluoro-α-D-galactopyranosyl fluoride<sup>17</sup> (1.00 g, 3.22 mmol) was dissolved in 45% HBr-HOAc (5 mL) containing three drops of  $Ac_2O$  and stirred at room temperature for 18 h. The mixture was dissolved in  $CH_2Cl_2$ , washed successively with water, satd NaHCO<sub>3</sub> solution and water, and dried (MgSO<sub>4</sub>). Evaporation of solvent in vacuo afforded an oil which was dissolved in  $CH_3CN$  (30 mL), together with  $Et_3N$  (4.9 mL, 35 mmol) and refluxed for 18 h. The mixture was concentrated to a gum and purified by flash chromatography (4:1 petroleum ether–EtOAc) to give 3 (0.47 g, 50% from the fluoride); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 6.68 (d, 1 H,  $J_{1,F}$  4.4 Hz, H-1), 5.82 (d, 1 H,  $J_{3,4}$  5.2 Hz, H-3), 5.38 (m, 1 H, H-4), 4.3–4.1 (m, 3 H, H-5, H-6a,6b), 2.08 (s, 3 H, 1 OAc), and 2.02 (2 s, 6 H, 2 OAc); <sup>19</sup>F NMR (CDCl<sub>3</sub>): δ – 168.70 (s, F-2). Anal. Calcd. for  $C_{12}H_{15}FO_7$ : C, 49.70; H, 5.20. Found: C, 49.67; H, 5.30.

3,4,6-Tri-O-acetyl-2-deoxy-2,2-difluoro-α-D-lyxo-hexopyranosyl bromide (5).—A solution of the 2-fluorogalactal 3 (88 mg, 0.303 mmol) in CFCl<sub>3</sub> was treated with AcOF at 0°C according to the general procedure. Flash chromatography (2:1 petroleum ether–EtOAc) afforded the 2-deoxy-2,2-difluoro-lyxo-hexose 4 (87 mg, 78%) as an amorphous solid;  $^1$ H NMR (CDCl<sub>3</sub>): δ 6.19 (d, 1 H,  $J_{1,Fa}$  6.0 Hz, H-1), 5.42 (m, 1 H, H-4), 5.39 (ddd, 1 H,  $J_{3,Fa}$  20.0,  $J_{3,Fe}$  7.6,  $J_{3,4}$  3.6 Hz, H-3), 4.30 (m, 1 H, H-5), 4.08–4.00 (m, 2 H, H-6a,6b), and 2.15, 2.09, 2.06, 1.97 (4 s, 12 H, 4 OAc);  $^1$ H coupled- $^{19}$ F NMR (CDCl<sub>3</sub>): δ –118.91 (ddd,  $J_{Fa,Fe}$  257,  $J_{Fa,1}$  6.0,  $J_{Fa,3}$  20.0 Hz, Fa-2) and –120.92 (dd,  $J_{Fe,Fa}$  257,  $J_{Fe,3}$  7.6 Hz, Fe-2). The lyxo-hexose 4 (87 mg, 0.236 mmol) was dissolved in 45% HBr–HOAc (5 mL) containing three drops Ac<sub>2</sub>O and stirred for 8 days at room temperature. Dichloromethane was added and the solution washed successively with water, satd NaHCO<sub>3</sub> solution and water, and dried (MgSO<sub>4</sub>). Evaporation of solvent in vacuo gave a gum which was purified by flash chromatography (4:1 petroleum ether–EtOAc) to afford 5 (31

mg, 34%) as a yellow oil; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  6.17 (d, 1 H,  $J_{1,Fa}$  6.8 Hz, H-1), 5.62 (m, 1 H, H-4), 5.37 (ddd, 1 H,  $J_{3,Fa}$  22.0,  $J_{3,Fe}$  6.6,  $J_{3,4}$  4.0 Hz, H-3), 4.29 (dt, 1 H,  $J_{6,5}$  7.0,  $J_{5,4}$  1.6 Hz, H-5), 3.2-3.1 (m, 2 H, H-6a,6b), and 2.15, 2.11, 2.06 (3 s, 9 H, 3 OAc); <sup>1</sup>H coupled-<sup>19</sup>F NMR (CDCl<sub>3</sub>):  $\delta$  -119.01 (ddd,  $J_{Fa,Fe}$  257,  $J_{Fa,3}$  22,  $J_{Fa,1}$  6.8 Hz, Fa-2) and -121.29 (dd,  $J_{Fe,3}$  6.6,  $J_{Fe,Fa}$  257 Hz, Fe-2); HRMS calcd for  $C_{12}H_{15}BrF_2O_7$ : (M + H<sup>+</sup>), 389.0048; found (M + H<sup>+</sup>), 389.0070. On scale-up, 5 was obtained in 47% overall yield from the per-O-acetylated 2-fluorogalactal 3.

2,4-Dinitrophenyl 3,4,6-tri-O-acetyl-2-deoxy-2,2-difluoro-α-D-arabino-hexopyranoside (8).—A solution of 3,4,6-tri-O-acetyl-2-fluoro-D-glucal<sup>34</sup> (130 mg, 0.45 mmol) in CFCl<sub>3</sub> was treated with AcOF at 0°C according to the general procedure. The resulting mixture was partially purified by flash chromatography (1:1 petroleum ether-EtOAc) to afford a syrup, containing an anomeric mixture (largely  $\alpha$ ) of 1,3,4,6-tri-O-acetyl-2-deoxy-2,2-difluoro-p-arabino-hexopyranose 6, which resisted further purification. The syrup was treated with hydrazine acetate<sup>26</sup> (40 mg, 0.43 mmol) in DMF (5 mL) for 12 h at room temperature. Evaporation of solvent in vacuo, followed by flash chromatography (1:1 petroleum ether-EtOAc) gave the hemiacetal 7 (77 mg, 52% from the per-O-acetylated 2-fluoroglucal) as a colourless oil; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  5.62 (ddd, 1 H,  $J_{3,Fa}$  20.0,  $J_{3,4}$  9.0,  $J_{3,Fe}$  4.3 Hz, H-3), 5.26 (d, 1 H,  $J_{1,Fa}$  4.5 Hz, H-1), 5.23 (t, 1 H,  $J_{4,3}$  10,  $J_{4,5}$  10 Hz, H-4), 4.40–4.12 (m, 3 H, H-5, H-6a,6b), 2.14, 2.10, and 2.07 (3 s, 9 H, 3 OAc);  $^{19}$ F NMR (CDCl<sub>3</sub>);  $\delta$ -120.74 (d,  $J_{Fe,Fa}$  253 Hz, Fe-2) and -122.71 (d,  $J_{Fa,Fe}$  253 Hz, Fa-2). The hemiacetal 7 (30 mg, 0.09 mmol) was dissolved in dry DMF (2 mL) and treated with 1-fluoro-2,4-dinitrobenzene (FDNB, 17 mg, 0.09 mmol) and 1,4diazabicyclo[2.2.2]octane (DABCO, 23 mg, 0.25 mmol)<sup>27</sup>. The mixture was stirred under N<sub>2</sub> at 70°C for 2 h over molecular sieves. The suspension was filtered and solvent evaporated in vacuo. Since TLC analysis indicated that partial deacetylation had occurred, the resulting oil was stirred for 2 days in 1:1 pyridine-Ac<sub>2</sub>O at room temperature. The solvent was removed in vacuo and the residue dissolved in  $CHCl_3$ , washed with 5%  $NaHCO_3$  and dried  $(MgSO_4)$ . The glycoside 9 was crystallized from EtOH and recrystallized from the same solvent to afford yellowish crystals (10 mg, 22%); mp 218–220°C;  $^1\mathrm{H}$  NMR (CDCl $_3$ )  $\delta$  8.80 (d, 1 H,  $J_{3'.5'}$ Hz, H-3'), 8.42 (dd, 1 H,  $J_{5',6'}$  9,  $J_{5',3'}$  3 Hz, H-5'), 7.42 (d, 1 H,  $J_{6',5'}$  9 Hz, H-6'), 581-5.61 (m, 2 H, H-1, H-3), 5.29 (t, 1 H,  $J_{4,3}$  10,  $J_{4,5}$  10 Hz, H-4), 4.28-4.20 (m, 3 H, H-5, H-6a,b), 2.11, 2.13, and 2.00 (3 s, 9 H, 3 OAc); <sup>1</sup>H coupled-<sup>19</sup>F NMR (CDCl<sub>3</sub>):  $\delta -119.95$  (dd,  $J_{Fe,Fa}$  260,  $J_{Fe,3}$  9.5 Hz, Fe-2), -121.36 (ddd,  $J_{Fa,Fe}$  260,  $J_{\text{Fa},3}$  12.6,  $J_{\text{Fa},1}$  3.2 Hz, Fa-2). Anal. Calcd for  $C_{18}H_{18}F_2N_2O_{12}$ : C, 43.91; H, 3.68; N, 5.69. Found: C, 43.51; H, 3.80; N, 5.40.

2(R)-2-Acetamido-2-acetoxy-3,4,6-tri-O-acetyl- $\alpha$ -D-arabino-hexopyranosyl fluoride (9).—A solution of 2-acetamido-3,4,6-tri-O-acetyl-D-glucal<sup>15</sup> (26 mg, 0.079 mmol) in CH<sub>3</sub>CN was treated with AcOF at room temperature according to the general procedure. Flash chromatography (7:3 diethyl ether–EtOAc) gave 9 (9.5 mg, 30%) as an oil; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  6.83 (d, 1 H,  $J_{1,Fa}$  50.9 Hz, H-1), 6.54 (br d, 1 H,  $J_{NH,F}$  3.8 Hz, NH), 5.62 (dd, 1 H,  $J_{3,4}$  10.0,  $J_{3,Fa}$  1.8 Hz, H-3), 5.18 (dd, 1

H,  $J_{4,5}$  10.0 Hz, H-4), 4.4–4.1 (m, 3 H, H-5, H-6a,6b), and 2.15–2.00 (5 s, 15 H, 4 OAc and NAc); <sup>19</sup>F NMR (CDCl<sub>3</sub>):  $\delta$  –150.97 (s, Fa-1); HRMS calcd for  $C_{16}H_{22}FNO_{10}$ : (M<sup>+</sup>), 407.1228; found: (M<sup>+</sup>), 407.1202.

1,3,6,2',3',4',6'-Hepta-O-acetyl-2-deoxy-2-fluoro-α-cellobiose (10).—3,6,2',3', 4',6'-Hexa-O-acetylcellobial<sup>20</sup> (80 mg, 0.14 mmol) was dissolved in 10:1 CFCl<sub>3</sub>-CH<sub>3</sub>CN and treated with AcOF at 0°C according to the general procedure to afford a 1.5:1 mixture of 10 and the β-addition product 11, identified by their <sup>19</sup>F NMR spectra. Selective crystallization from diethyl ether-CHCl<sub>3</sub>, and recrystallization from the same solvent gave pure 10 as white crystals (17 mg, 0.026 mmol, 19%); mp 193–194°C; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 6.35 (d,  $J_{1,2}$  4 Hz, H-1), 5.60–3.45 (m, H-2,3 and H-1'-6'), and 2.00–2.15 (7 s, 7 OAc); <sup>1</sup>H coupled-<sup>19</sup>F NMR (CDCl<sub>3</sub>): δ –201.8 (dd,  $J_{2,F}$  50,  $J_{3,F}$  12 Hz, Fe-2); HRMS calcd for C<sub>26</sub>H<sub>36</sub>FO<sub>17</sub>: (M + H<sup>+</sup>), 639.1936; found: (M + H<sup>+</sup>), 639.1892. 11 (not isolated); <sup>1</sup>H coupled-<sup>19</sup>F NMR (CDCl<sub>3</sub>); δ –219.4 (ddd,  $J_{1,F}$  18,  $J_{2,F}$  50,  $J_{3,F}$  27 Hz, Fa-2).

3,6,2',3',4',6'-Hexa-O-acetyl-2-deoxy-2-fluoro-cellobiose (12).—A mixture of the 2-deoxy-2-fluoro peracetate 10 (200 mg, 0.31 mmol) and hydrazine acetate (35 mg, 0.38 mmol) in DMF (1 mL) was stirred at 50°C until dissolved then stirred for 3 h at room temperature<sup>26</sup>. The mixture was dissolved in EtOAc, washed with NaCl solution and the solvent evaporated in vacuo, residual DMF being removed by several co-evaporations with toluene. The hemiacetal 12 was recrystallized from CHCl<sub>3</sub>-petroleum ether as a white solid (139 mg, 71%), mp 213–215°C; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  5.60–3.40 (m, H-1-6 and H-1'-6'), and 1.95–2.05 (6 s, 6 OAc). <sup>1</sup>H coupled-<sup>19</sup>F NMR (CDCl<sub>3</sub>):  $\delta$  -199.48 [ddd,  $J_{2,F}$  50,  $J_{3,F}$  12,  $J_{1,F}$  2.0 Hz, F-2 ( $\beta$  anomer)], and -200.10 [dd,  $J_{2,F}$  50,  $J_{3,F}$  12 Hz, F-2 ( $\alpha$  anomer)]; HRMS calcd for  $C_{24}H_{34}FO_{16}$ : (M + H<sup>+</sup>), 597.1831; found: (M + H<sup>+</sup>), 597.1838.

2,4-Dinitrophenyl 3,6,2',3',4',6'-hexa-O-acetyl-2-deoxy-2-fluoro-β-cellobioside (13).—A solution of the hemiacetal 12 (130 mg, 0.22 mmol) and DABCO (72 mg, 0.64 mmol) in DMF (3 mL) was stirred over molecular sieves for 3 h, FDNB (48 mg, 0.26 mmol) was added and the mixture was stirred at room temperature for 24 h<sup>27</sup>. The sieves were removed by gravity filtration, washed with CHCl<sub>3</sub>, and the filtrate evaporated in vacuo to yield a gum which was dissolved in CHCl<sub>3</sub>, washed with satd NaHCO<sub>3</sub> solution, and dried (MgSO<sub>4</sub>). Purification by flash chromatography (1:1 EtOAc-petroleum ether) and recrystallization from EtOAc-petroleum ether yielded compound 13 (55 mg, 33%); mp 182–183°C; <sup>1</sup>H NMR (CDCl<sub>3</sub>); δ 8.75 (d,  $J_{3'',5''}$  4 Hz, H-3"), 8.45 (dd,  $J_{5'',3''}$  4,  $J_{5'',6''}$  9 Hz, H-5"), 7.40 (d,  $J_{6'',5''}$  9 Hz, H-6"), 5.45–3.65 (m, H-1-6 and H-1'-6'), and 2.00–2.15 (6 s, 6 OAc); <sup>19</sup>F NMR (CDCl<sub>3</sub>): δ – 197.12 (s, F-2). Anal. Calcd for C<sub>30</sub>H<sub>35</sub>FN<sub>2</sub>O<sub>20</sub>: C, 47.24; H, 4.59; N, 3.67. Found: C, 46.95; H, 4.67; N, 3.62.

2,4-Dinitrophenyl 2-deoxy-2-fluoro- $\beta$ -cellobioside (14).—The acetylated cellobioside 13 (48 mg, 0.063 mmol) was suspended in MeOH (3 mL) and AcCl (0.3 mL) and stirred at 4°C for 24 h<sup>28</sup>. Evaporation of the solvent in vacuo yielded a gum which was triturated with anhyd diethyl ether. Compound 14 was crystallized from EtOH as a white solid (11 mg, 35%); mp 178–179°C; <sup>1</sup>H NMR (CD<sub>3</sub>OD):  $\delta$  8.75

(d,  $J_{3'',5''}$  2 Hz, H-3"), 8.50 (dd,  $J_{5'',3''}$  2,  $J_{5'',6''}$  9 Hz, H-5"), 7.65 (d,  $J_{6'',5''}$  9 Hz, H-6"), 5.65 (d,  $J_{1,2}$  9 Hz, H-1), 3.20–5.10 (m, H-2-6 and H-1'-6'). <sup>1</sup>H coupled-<sup>19</sup>F NMR (CD<sub>3</sub>OD):  $\delta$  –198.41 (dd,  $J_{F,3}$  16,  $J_{F,2}$  50 Hz, F-2). Anal. Calcd for  $C_{18}H_{23}FN_2O_{14}$ : C, 42.35; H, 4.51; N, 5.49. Found: C, 41.73; H, 4.67; N, 5.19.

2-Deoxy-2-fluoro-α-maltosyl fluoride (19).—A solution of maltal peracetate<sup>21</sup> (500 mg, 0.89 mmol) in CFCl<sub>3</sub> was reacted with  $F_2$  at  $-78^{\circ}$ C according to the general procedure to give a 1.3:1 mixture of the 2-deoxy-2-fluoromaltose 17 and the β-addition product 18, identified by their <sup>19</sup>F NMR spectra. Flash chromatography (1:1:1 EtOAc-petroleum ether-CHCl<sub>3</sub>) afforded the peracetate 17 (108 mg, 20%) as a colourless gum; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  5.68 (dd, 1 H,  $J_{1,F1}$  53.4,  $J_{1,2}$ 2.6 Hz, H-1), and 2.14-1.95 (6 s, 6 OAc);  $^{19}$ F NMR (CDCl<sub>3</sub>):  $\delta$  -151.2 (d,  $J_{\text{F1,F2}}$ 18.8 Hz, F-1), -205.5 (d,  $J_{F2.F1}$  18.8 Hz, F-2). 18 (not isolated); <sup>19</sup>F NMR (CDCl<sub>3</sub>):  $\delta$  -145.3 [(d,  $J_{\rm F1.F2}$  13.8 Hz, F-1), -219.7 (d,  $J_{\rm F2.F1}$  13.8 Hz, F-2)]. To a solution of 17 (100 mg, 0.17 mmol) in dry MeOH (10 mL) was added NaOMe (3 mL, 1.77 mmol) and the mixture was stirred under N<sub>2</sub> for 1 h. The mixture was neutralized with Dowex AG-50W X2(H<sup>+</sup>) resin and solvent was evaporated in vacuo. Flash chromatography (5:2:1 EtOAc-EtOH-water) afforded 19 (53 mg, 90%) as a colourless gum. <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  5.85 (dd, 1 H,  $J_{1,F1}$  53.9,  $J_{1,2}$  2.4 Hz, H-1); <sup>19</sup>F NMR (CDCl<sub>3</sub>):  $\delta$  -149.1 (d,  $J_{\text{F1-F2}}$  20.0 Hz, F-1), -204.6 (d,  $J_{\text{F2-F1}}$  20.0 Hz, F-2). Anal. Calcd. for C<sub>12</sub>H<sub>20</sub>F<sub>2</sub>O<sub>9</sub>: C, 41.62; H, 5.82. Found: C, 41.28; H, 5.96.

3,6,2',3',6',2'',3'',4'',6''-Nona-O-acetylmaltotrial (20).—To a solution of maltotriose peracetate (1.38 g, 1.43 mmol) in glacial HOAc (10 mL) was added 45% HBr in HOAc (2.2 mL) and the mixture stirred under  $N_2$  for 1 h at 0°C. The mixture was dissolved in cold CHCl<sub>3</sub>, washed successively with water, satd NaHCO<sub>3</sub> solution and water, and dried (MgSO<sub>4</sub>). Evaporation of solvent in vacuo gave a gum which was triturated in cold petroleum ether to form a white powder. This was dissolved in 1:1 water-HOAc (15 mL), activated zinc (3.3 g, 50.5 mmol) added, and the mixture stirred overnight at 0°C. The mixture was dissolved in cold CHCl<sub>3</sub> and washed successively with water, satd NaHCO<sub>3</sub> solution and water, and dried (MgSO<sub>4</sub>). Flash chromatography (1:2 petroleum ether-EtOAc) yielded pure 20 (0.51 g, 42%) as a colourless gum; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  6.44 (dd, 1 H,  $J_{1,2}$  6.0,  $J_{1,3}$  1.0 Hz, H-1), and 2.15-1.95 (9 s, 9 OAc); HRMS calcd for  $C_{36}H_{52}NO_2$ : (M + NH<sub>4</sub><sup>+</sup>), 866.2930; found: (M + NH<sub>4</sub><sup>+</sup>), 866.2881.

2-Deoxy-2-fluoro-α-maltotriosyl fluoride (23).—A solution of 20 (344 mg, 0.405 mmol) in CFCl<sub>3</sub> was treated with  $F_2$  at  $-78^{\circ}$ C according to the general procedure to afford a 1.1:1 mixture of the 2-deoxy-2-fluoro maltotriose 21 and the β-addition product 22, identified by their <sup>19</sup>F NMR spectra. Flash chromatography (2:1:1 EtOAc-petroleum ether-CHCl<sub>3</sub>) yielded 21 (133 mg, 37%) as a colourless gum; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 5.68 (dd, 1 H,  $J_{1,F1}$  52.7,  $J_{1,2}$  2.6 Hz, H-1), and 2.15–1.95 (9 s, 9 OAc); <sup>19</sup>F NMR (CDCl<sub>3</sub>): δ -151.2 (d,  $J_{F1,F2}$  18.8 Hz, F-1), -205.3 (d,  $J_{F2,F1}$  18.8 Hz, F-2). 22 (not isolated); <sup>19</sup>F NMR (CDCl<sub>3</sub>): δ -144.9 (d,  $J_{F1,F2}$  14.2 Hz, F-1), -219.4 (d,  $J_{F2,F1}$  14.2 Hz, F-2). To a solution of 21 (106 mg, 0.12 mmol) in dry MeOH (10 mL) was added NaOMe (3 mL, 1.76 mmol) and the reaction was

stirred for 1 h under N<sub>2</sub>. Dowex AG-50W X2 (H<sup>+</sup>) resin was added to neutralize the solution and the solvent was evaporated in vacuo. Flash chromatography (5:2:1 EtOAc-EtOH-water) yielded pure **23** (30 mg, 49%) as a colourless gum; <sup>1</sup>H NMR (CDCl<sub>3</sub>);  $\delta$  5.85 (dd, 1 H,  $J_{1,F1}$  53.5,  $J_{1,2}$  2.3 Hz, H-1); <sup>19</sup>F NMR (CDCl<sub>3</sub>):  $\delta$  -150.3 (d,  $J_{F1,F2}$  19.8 Hz, F-1), -204.6 (d,  $J_{F2,F1}$  19.8 Hz, F-2). Anal. Calcd for C<sub>18</sub>H<sub>30</sub>F<sub>2</sub>O<sub>14</sub>·H<sub>2</sub>O: C, 41.06; H, 6.13. Found: C, 40.80; H, 6.16.

Enzyme kinetics.—Kinetic parameters for the inactivation of C. fimi exoglucanase by 2,4-dinitrophenyl 2-deoxy-2-fluoro- $\beta$ -cellobioside were determined by incubation of the enzyme in the presence of bovine serum albumin (1 mg/mL) and varying concentrations of the inactivator in sodium phosphate buffer (50 mM, pH 7.0) at 37°C. Aliquots were removed at different time intervals and diluted into reaction cells containing a large volume of substrate (2,4-dinitrophenyl  $\beta$ -p-glucopyranoside or 2,4-dinitrophenyl  $\beta$ -cellobioside) at saturating concentrations. The residual enzymic activity was then determined from the rate of hydrolysis of the substrate which is directly proportional to the amount of active enzyme. The inactivation was monitored until 80-90% of enzymic activity was depleted. From the slope of the plot of the natural logarithm of the residual activity versus time, pseudo-first-order rate constants ( $k_{obs}$ ) at each inactivator concentration were calculated. Fitting values of  $k_{obs}$  to a nonlinear form of the Michaelis-Menten equation using a weighted nonlinear regression program (GraFit)<sup>35</sup> afforded values for  $K_i$  and  $k_i$ .

Kinetic parameters for reaction of 2-deoxy-2-fluoro- $\alpha$ -maltosyl fluoride and  $\alpha$ -maltotriosyl fluoride with alpha-amylase and glycogen debranching enzyme, respectively, were determined by monitoring fluoride release. Enzyme was added to cells containing several different substrate concentrations in phosphate buffer (20 mM sodium phosphate, 25 mM NaCl, pH 6.9) incubated at 30°C and fluoride release was monitored using an Orion 96-09 combination fluoride-ion electrode. Initial rates were determined and the kinetic constants,  $k_{\rm cat}$  and  $K_{\rm m}$  were determined by fitting the rates to the Michaelis-Menten equation using the GraFit nonlinear regression program described above.

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